



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3258-1

Job Sheet 175768



Part No: D3258-1

Job Qty: 6 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP B 05.11.01 Added Steps 6-7 KJ/JLM IPP Rev:C Now on Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/15
100	Waterjet	6 pcs		4/23/18	0.00	0.20	Waterjet1		SC 18/04/15
120	QC	6 pcs		4/23/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs		4/24/18	0.01	0.14	Brake NC 1		88 9-89 DAS
140	QC	6 pcs		4/24/18	0.00	0.00	QC5		38
150	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3	Sto28	9-89
160	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		DAS 21 5-89 MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0300 sf (.005 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	236	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle Bracket	0.500inches ± 0.010	0.510 0.490	0,500	
2	Angle Bracket	1.050inches ± 0.010	1.060 1.040	1,044	
3	Angle Bracket	0.250inches ± 0.010	0.260 0.240	0,251	
4	Angle Bracket	0.202inches ± 0.010	0.212 0.192	0,203	
5	Angle Bracket	1.454inches ± 0.010	1.464 1.444	1,450	
6	Angle Bracket	0.206inches + 0.005 - 0.001	0.211 0.205	0,207	
7	Angle Bracket	0.125inches ± 0.010	0.135 0.115	0,125	



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Container No: S061076



Part: D3258-1

Job No: 175768

Serial No/Batch: S061076

Revision:

Inspector:

Date: 04/15/18

3-18
3-18
1-20-18
3-18
DVT